

GHS SAFETY DATA SHEET

1 - Identification		
Product identifier	SoluJET® 2750W	
Other means of identification	Not available	
Synonym(s)	2750 White solvent ink	
Recommended use	Inkjet Printing	
Recommended restrictions	None Known	
Issue date	12-October-2016	
Company identification	MYLAN GROUP Long Duc Industrial Park Tra Vinh City, Tra Vinh Province, Vietnam Tel. +84-294-3846-997 Fax +84-294-3846-998	
2 - Hazard(s) identification		
Physical hazards	Flammable liquids	Category 2
Health hazards	Skin irritation (Category 2), H315 Eye irritation (Category 2), H319 Skin sensitization (Category 1), H317	
Label elements		
Signal word	Danger	
Hazard statement	H225- Highly flammable liquid and vapor. H315- Causes skin irritation. H317- May cause an allergic skin reaction. H319- Causes serious eye irritation. H413 May cause long lasting harmful effects	s to aquatic life.
Precautionary statement		
Prevention	 P210 - Keep away from heat/sparks/open flasmoking. P233 - Keep container tightly closed. P240 - Ground/Bond container and receiving P241 - Use explosion-proof electrical/ventila P242 - Use only non-sparking tools. 	ig equipment.

	 P243 - Take precautionary measures against static discharge. P280 - Wear protective gloves/protective clothing/eye protection/face protection. P370+P378- In case of fire: for small fires, use dry chemical, carbon dioxide, water spray or alcohol-resistant foam to extinguish. For large fires, use water spray, fog, or alcohol-resistant foam to extinguish. Use water spray to cool fire-exposed containers. Water may be ineffective. Do NOT use straight streams of water.
Response	P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Storage	P403 + P235 - Store in a well-ventilated place. Keep cool.
Disposal	P501- Dispose of contents/container in accordance with local/regional/national/international regulations.
Environmental hazards	May cause long lasting harmful effects to aquatic life.

3 - Composition/information on ingredients

Mixtures		
Hazardous components Chemical name	CAS Number	%
Ethanol	64-17-5	<40
1,6-Hexanediol diacrylate	13048-33-4	>20
Acrylic resin	Proprietary	>5
Bis (2,4,6-trimethylbenzoyl)- phenylphosphineoxide	162881-26-7	<7
Colorants	Proprietary	<6
Additives	Proprietary	<2
4. First-aid measures		
Inhalation	Move person to fresh air immediately. If symptoms persist, get immediate medical	attention.
Skin contact	In case of contact, immediately remove co and flush skin with copious amounts of wate separately before reuse. Get medical attention, if needed.	•
Eye contact	In case of eye contact, remove contact ler with plenty of water, also under the eyelids, Get medical attention immediately.	-

Ingestion	Rinse mouth out with water. If the material is swallowed, get immediate medical attention or advice Do not induce vomiting.	
	Never give anything by mouth to an unconscious person. Get medical attention immediately.	
Most important symptoms/	See section 8.	
effects, acute and delayed 5. Fire-fighting measures		
FLASH POINT:	20°C (closed-cup)	
Suitable extinguishing	Suitable extinguishing media: sand, carbon dioxide (CO2) or dry	
media	chemical.	
Unsuitable extinguishing media	Not available.	
Specific hazards arising from the chemical	Not applicable.	
Special protective equipment and precautions for firefighters	Firefighters should wear full protective clothing including self- contained breathing apparatus. Avoid run off into storm sewers and ditches which lead to waterways.	
Fire-fighting equipment/instructions	Move containers from fire area if you can do it without risk.	
6. Accidental release meas	sures	
Personal precautions, protective equipment and emergency procedures	Avoid contact with skin. Avoid inhalation of vapors or mists. Do not touch or walk through spilled material. Ensure adequate ventilation. Remove all sources of ignition.	
	Use personal protective equipment to minimize exposure to skin and eye. In the case of vapor formation use a respirator with an approved filter.	
Environmental precautions	Do not flush into surface water or sanitary sewer system.	
Methods and materials for containment and cleaning	Not available.	
up		
7. Handling and storage		
Precautions for safe	Avoid contact with skin, eyes and clothing. Avoid breathing vapors	
handling	or mists of this product. Use with adequate ventilation. Wear personal protective equipment.	
Conditions for safe storage, including any incompatibilities	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame.	

Material name: SoluJET® 2750W Version #: 03 Issue date: 12-October-2016 Revision date:6-Nov-2018

8. Exposure controls/perso	onal protection	
Occupational exposure		
limits		
US. OSHA Table Z-1 Limits for		
Air Contaminants		
(29 CFR1910.1000)		
Components	Туре	Value
Ethanol (CAS 64-17-5)	PEL	1900 mg/m3 1000 ppm
US. ACGIH Threshold Limit Values		
Components	Туре	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm
US. NIOSH: Pocket Guide to Chemical Hazards		
Components	Туре	Value
Ethanol (CAS 64-17-5)	TWA	1900 mg/m3 1000 ppm
Biological limit values	No biological exposure limits noted f	
Appropriate engineering controls	Not available.	
Individual protection measures, such as personal protective equipment		
Eye/face protection	Wear safety glasses; chemical gogg Eye wash fountain and emergency s	
Skin protection		
Hand protection	Not available.	
Other	Wear appropriate chemical resistan Wear appropriate chemical resistan	-
Respiratory protection	Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.	
Thermal hazards	Not available.	
General hygiene considerations	Do not get this material in contact w eyes and clothing. When using, do not eat, drink or smc and immediately after handling the Launder contaminated clothing bef	ke. Wash hands before breaks product.

9. Physical and chemical p	roperties			
Appearance	White liquid			
Odor	Not available			
Odor threshold	Not available			
рН	Not available			
Melting point/freezing point;	Not available			
Initial boiling point and	>70°C			
boiling range				
Flash point	20°C (closed-cup)			
Evaporation rate	Not available			
Flammability (solid, gas)	Not applicable			
Upper/lower flammability or				
explosive limits				
Flammability limit - lower (%)	Not available			
Flammability limit - upper (%)	Not available			
Explosive limit - lower (%)	Not available			
Explosive limit - upper (%)	Not available			
Vapor pressure	Not available			
Vapor density	Not available			
Relative density	Not available			
Solubility(ies)	Soluble in Ethanol			
Partition coefficient: n-	Not available			
octanol/water				
Auto-ignition temperature	Not available			
Decomposition temperature	Not available			

Viscosity	Not available		
10. Stability and reactivity			
Reactivity	Not available.		
Chemical stability	Stable at normal conditions. Keep away from direct sunlight		
Possibility of hazardous reactions	None known.		
Conditions to avoid	Heat, flames and sparks.		
Incompatible materials	Not available.		
Hazardous decomposition products	Not available.		
11. Toxicological information	on		
Symptoms related to the physical, chemical and toxicological characteristics	Not available.		
Information on toxicological effects			
Acute toxicity value			
Components	Species	Test results	
Ethanol (CAS 64-17-5)			
Acute			
Inhalation			
LC50	Mouse Rat	39 mg/l, 4 Hours 20000 mg/l, 10 Hours	
Oral			
LD50	Dog Guinea pig Mouse Rat	5.5 g/kg 5.6 g/kg Mouse 3450 mg/kg Rat 7060 mg/kg 6.2 g/kg	
1,6-Hexanediol diacrylate			
(CAS 13048-33-4)			
Inhalation			
LC50	Rat-Male and female	0,41 mg/l, 7 Hours	
Oral			
LD50	Rat	5000 mg/kg	

Dermal			
LD50	Rabbit		3650 mg/kg
Skin corrosion/irritation			
Skin	Rabbit		Irritating to skin 4 h
Skin corrosion/irritation		ntact: May cause skin irritation. sorption: May be harmful if absorbed	I through the skin.
Serious eye damage/eye irritation	Inhalation mucous	ntact: May cause eye irritation. on: May be harmful if inhaled. Mater s membranes and upper respiratory t n: May be harmful if swallowed.	
Respiratory sensitization	Based c	on available data, the classification c	criteria are not met.
Skin sensitization	Based c	on available data, the classification o	criteria are not met.
Germ cell mutagenicity	Based c	on available data, the classification o	criteria are not met.
Carcinogenicity	Based c	on available data, the classification c	criteria are not met.
Specific target organ toxicity - single exposure	Based c	on available data, the classification c	criteria are not met.
Specific target organ toxicity - repeated exposure	Based c	on available data, the classification c	criteria are not met.
Aspiration hazard	Based c	on available data, the classification c	criteria are not met.
12. Ecological information			
Aquatic toxicity			
Ecotoxicity			
Components		Species	Test Results
Ethanol (CAS 64-17-5)			
Aquatic			
Crustacea	EC ₅₀	Water flea (Daphnia magna)	7.7 - 11.2 mg/l, 48 hours
Fish	LC ₅₀	Fathead minnow (Pimephales promelas)	> 100 mg/l, 96 hours
1,6-Hexanediol diacrylate			
(CAS 13048-33-4)			
Fish	LC ₅₀	Fish	10mg/l,96hr
Crustacea	LC ₅₀	Daphnia magna	2,6mg/l, 48hr
Crustacea	LC ₅₀	Daphnia magna	2,6mg/l, 48hr

Material name: SoluJET® 2750W Version #: 03 Issue date: 12-October-2016 Revision date:6-Nov-2018

Algæ	EC ₅₀	Green algae	1,5mg/l, 72hr
Bacteria	EC50	Bacteria	270 mg/l, 30min
Persistence and	Not av	ailable.	
degradability			
Bioaccumulative potential	Not av	ailable.	
Partition coefficient n-			
octanol / water (log Kow)			
Ethanol (CAS 64-17-5)	-0.31		
Mobility in soil	Not av	ailable.	
Other adverse effects	Not av	ailable.	
13. Disposal consideration	s		
Disposal instructions	Do not Dispose Provinc	dispose of together with general of allow this material to drain into sew of waste material according to Loc cial Environmental Regulations. collection and disposal with an app ctor.	ers/water supplies. cal, State, Federal, and
Local disposal regulations	Not av	ailable.	
Hazardous waste code	Not reg	gulated.	
Waste from residues / unused products	Not av	ailable.	
Contaminated packaging	Not av	ailable.	
14. Transport information			
DOT			
UN number	UN1210)	
UN proper shipping name	Printing	ink, flammable (Ethanol)	
Transport hazard class(es)	3		
Subsidiary class(es)	Not av	ailable.	
Packing group	II		
Special precautions for user	Quanti Cargo	nger aircraft ty limitation: 5 L aircraft ty limitation: 60 L	

	Special provisions 24, IB2, T4, TP1			
Labels required	Not available.			
ΙΑΤΑ				
UN number	UN1210			
UN proper shipping name	Printing ink, flammable (Ethanol)			
Transport hazard class(es)	3			
Subsidiary class(es)	-			
Packaging group	II			
Environmental hazards	No			
Labels required	Not available.			
ERG Code	Not available.			
Special precautions for user	Passenger and CargoAircraftQuantity limitation: 5 LCargo Aircraft OnlyQuantity limitation: 60 LLimited Quantities -Passenger AircraftQuantity limitation: 1 L			
IMDG				
UN number	UN1210			
UN proper shipping name	Printing ink, flammable (Ethanol)			
Transport hazard class(es)	3			
Subsidary class(es)	-			
Packaging group	II			
Environmental hazards Marine pollutant	No			
Labels required	Not available.			
EmS	Not available.			
Special precautions for user	Not available.			

Section 15 - Regulatory Info	rmation
US federal regulations	US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not on regulatory list.
CERCLA Hazardous Substance List (40 CFR 302.4)	Not on regulatory list.
Superfund Amendments and R	Reauthorization Act of 1986 (SARA)
Hazard categories	Immediate Hazard - No Delayed Hazard - Yes Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard – No SARA 302 Extremely hazardous substance-No SARA 311/312 Hazardous chemical-No
US state regulations	
US. Massachusetts RTK - Substance List	Ethanol (CAS 64-17-5)
US. New Jersey Worker and Community Right-to-Know Act	Not on regulatory list.
US. Pennsylvania RTK - Hazardous Substances	Ethanol (CAS 64-17-5)
US. Rhode Island RTK	Ethanol (CAS 64-17-5)
US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance	Not on regulatory list.
Section 16 - Other Informati	on
Issue date	12-October-2016
Revision date	6-November-2018

Material name: SoluJET® 2750W

Version #: 03 Issue date: 12-October-2016 Revision date:6-Nov-2018

Version #	03
Disclaimer	This Safety Data Sheet document is provided without charge to customers of Mylan Group. Data is the most current known to Mylan Group at the time of preparation of this document and is believed to be accurate. My Company makes no warranty of any kind, express or implied, concerning the safe use of this material in your process or in combination with other substances. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.